

## 2K FAST DRY CLEARCOAT

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<b>PRODUCT DESCRIPTION:</b>	2K Fast Clear Coat is an extremely fast drying 2K clear coat ideal for painting panels and smaller repairs. Speed and appearance are the key benefits. Designed for application in both spray booth and non-draft spray booth environments, is dust-dry in 5 minutes at 20°C and ready to polish after just 3 hours at 20°C.
<b>MIXING RATIO:</b>	2:1:10-20% 2K Air Dry Clear Coat Fast ; HS Hardener FAST; Thinner
<b>SPRAY GUN:</b>	Spray gun set-up: 1.2-1.4 mm Pressure: 2 -4 bar
<b>APPLICATION METHOD:</b>	Apply a flowing closed coat, allowing for a 3-5 minutes flash-off time at 20°C. Next, apply a full flowing coat allowing for a 5-7 minutes flash-off time at 20°C before bake. This time can be greatly influenced by the conditions at the time of application
<b>DRYING:</b>	20°C 2-3hours 60°C 8min
<b>POT LIFE</b>	2-3 hours at 20°C
<b>POLISHING:</b>	Ready to polish minimum 1 hour after cool down to ambient temperature
<b>THICKNESS:</b>	Per coat: Recommended application (2 layer):  20-25 µm 40-50 µm
<b>CLEANING:</b>	Nitrocellulose thinner
<b>SHELF LIFE:</b>	Product shelf-life is determined when products are stored unopened at 20°C. Avoid extreme temperature fluctuation. Shelf life: 2 years at 20°C
<b>VOC:</b>	The VOC content of this product in ready to use form is 582 g/l RTS mixture

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